

Work Order ID 74405

Thursday, September 29, 2011 11:40:45 AM

Page 1

Item ID: D206-642-113

Accept

Revision ID:

Item Name: Skidtube LH

Start Date: 9/29/2011 Start Qty: 1.00

Required Date: 10/20/2011 Req'd Qty: 1.00

Reference:

Approvals:

Process Plan: *mf*

Date: *11-09-29*

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D206-642

O

100

0.00



DC

Document Control

DOCUMENT CONTROL

Memo

0.00

Photocopy bluefile & type labels per PPP206-642-113 CHG001

S. M. W. 70

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

P. 11/10/20 C

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

S. M. W. 70

B73868 LH

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 74405

Thursday, September 29, 2011 11:40:45 AM

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Item ID: D206-642-113

Accept

Revision ID:

Item Name: Skidtube LH

Start Date: 9/29/2011 Start Qty: 1.00

Required Date: 10/20/2011 Req'd Qty: 1.00

Reference:

Cust Item ID:

Customer:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start
Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 Packaging	Packaging	0.00							
	Memo	0.00							
	Identify and pack for shipping as per PPPD206-642-113								
	Location:								
	PPP Rev: <u>A</u>								
140 QC	QC21- Final Inspection - Work Order Release	0.00							
Quality Control	Memo	0.00							

80 11-10-20

11/10/20

MF
11-10-20

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Thursday, September 29, 2011 11:40:42 AM

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Work Order ID: 74405



Parent Item: D206-642-113



Parent Item Name: Skidtube LH

Start Date: 9/29/2011

Required Date: 10/20/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 10.12.08 PER REV:N DD VERF:EC
REV:B 11.09.23 ADDED K10111 DD VERF:EC

IPP

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
8 D206-642-151 		Manufactured	No			110	Each	0.0000	1	1			
Replacement Skidtube K10111 		Manufactured	No			110	Each	0.0000	1	1			
8 Saddle, Skidtube 206 													



B 738608 5011-10-20



79179

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID D206-642-113 FT.RUCKER

November-01-11 8:41:15 AM

*D206-642-113 FT RUCK

Page 1

Item ID: D206-642-113 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Skidtube LH
 Start Date: 10/31/11 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 11/02/11 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: [Signature] Date: 11/10/ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D206-642	O								

105

0.00

105

Eng

Engineering

Memo

D206-642-113 B 74405
 INSPECT SADDLES A/R

0.00

[Signature] 11.11.03

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Quality Control

Memo

0.00

[Signature] 11.11.03

Work Order ID D206-642-113 FT.RUCKER

November-01-11 8:41:15 AM

*D206-642-113 FT RUCK

Page 2

Item ID: D206-642-113

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Skidtube LH

Start Date: 10/31/11 Start Qty: 1.00

1

Cust Item ID:

Required Date: 11/02/11 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID T

130

130

Packaging

Packaging

Packaging

Memo

REPACKAGE D206-642-113
USING NEW LABELS CHG002

0.00

0.00

140

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

SCAN WITH ORIGINAL W/O

0.00

0.00

DART Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ONT CANADA K6A 1K7		TC APPROVAL # 09-89 TEL: 1-613-632-5200	
P/N	D206-642-113	CHG	CHG001
DESC.	Skidtube Assembly	STC	SH98-4
LOT	B74405	STC	SA00475SE
MODEL	Bel 206A/B	STC	
PATENTS US 7573546, CA 2222185 EUROPEAN No. 0 982855		MADE IN CANADA 02729-2	

Am 11.11.03
th

n/n/8

11.11.08